# **REPUBLIC OF LEBANON**

### MINISTRY OF ENERGY AND WATER

### **PROJECT No**

### **CONTRACT No**

## REHABILITATION OF WATER TOWER IN KHRAIBE AND CONSTRUCTION OF WATER DISTRIBUTION NETWORKS IN KHRAIBE AND EL QRAIYAT (AAKKAR CAZA)

## **VOLUME 4**

## **PARTICULAR SPECIFICATIONS**

Part 1 - General Requirements Part 2 - Civil Works

**APRIL 2017** 

### **GENERAL TABLE OF CONTENTS**

Volume 1	<b>Bid Conditions and Procedures</b>	
Volume 2	Bill of Quantities	
Part A	Preamble to Bill of Quantities	
Part B	List of Unit Prices	
Part C	Bill of Quantities	
Volume 3	<b>Technical Specifications</b>	
Part 1	General Requirements	
Part 2	Civil Works	
Part 3	Mechanical Works	
Part 4	Not Used	
Part 5	Not Used	
Part 6	Testing and Commissioning	
Volume 4	Particular Specifications	

volume 4	Particular Specifications
Part 1	General Requirements
Part 2	Civil Works

Volume 5 Drawings

## PART 1

GENERAL REQUIREMENTS

#### **TABLE OF CONTENTS**

PΔ	GE
IA	<b>UL</b>

101.	GENERAL REQUIREMENTS	1
101.1	APPLICATION OF PARTICULAR SPECIFICATION	1
101.2	LOCATION OF WORKS	1
101.3	THE SITE	1
101.4	SCOPE OF WORK	1
101.5	CONDITIONS PREVAILING AT SITE OF WORKS	2
101.6	PRIVATE LANDS	2
101.7	EXISTING SERVICES	2
101.8	ACCESS ROADS	2
101.3	3.1 TEMPORARY ACCESS ROADS	2
101.9	PROGRAM AND MONITORING	2
101.10	LIST OF ABBREVIATIONS	3
101.11	OR EQUAL CLAUSE	3
101.12	GOVERNMENT REGULATIONS	3
101.13	FACILITIES FOR THE ENGINEER'S REPRESENTATIVE	3
101.14	ACCESS TO WORK	4
101.15	SURVEY AND SETTING OUT	4
101.16	NOTICE BOARDS	4
101.17	MANUFACTURE'S CERTIFICATES	4
101.18	PRECAUTIONS AGAINST CONTAMINATION OF THE WORK	5
101.19	ACCESS TO PROPERTIES	5
101.20	TOPOGRAPHIC SURVEY	5
101.21	DRAWINGS AND DOCUMENTS	5
101.22	MEASUREMENT AND PAYMENT	6

### PART 1

#### 101. GENERAL REQUIREMENTS

#### 101.1 APPLICATION OF PARTICULAR SPECIFICATION

This Particular Specification is to be read and construed together with the General Specification contained in Volume 3 of the Contract Documents for this Tender. In case of ambiguities or discrepancies between this Particular Specification and the General Specification, the Particular Specification shall prevail, except if and to the extent otherwise provided by the Contract or directed by the Engineer. Whenever the term "Specification" without further qualification is used in the Contract Documents, it shall mean the General Specification together with the Particular Specification.

#### **101.2 LOCATION OF WORKS**

The project includes the rehabilitation of 1 water tower and the construction of 2 water distribution networks in the caza of Aakkar:

- Rehabilitation of Khraibe existing water tower and construction of valve chamber
- Construction of Khraibe water distribution network (2.3 km)
- Construction of El Qraiyat water distribution network (4.3 km)

#### **101.3 THE SITE**

For work along pipelines within public roads and tracks, the limits of the Site shall be the limits of land in public ownership which shall be taken to be any boundary fence or wall or if there is no such clearly identified boundary the width shall be taken as one meter beyond the edge of the carriageway. For work along pipelines within private land or open country the Site shall comprise an easement width conforming to the relevant land acquisition documents.

In some areas the width of the Site will be physically restricted by physical boundaries such as boundary wall or by natural topographic features. The Contractor shall have inspected the Site and shall have included for the provision of any additional working area that he may require outside the limits of the Site.

#### **101.4 SCOPE OF WORK**

The scope of works covered by this contract includes the following:

- Concrete works
- Trench excavation and backfilling
- Supply and installation of pipes
- Supply and installation of hydraulic accessories
- Construction of valve chambers
- Testing and commissioning of pipes
- Road cutting and reinstatement
- Other

#### 101.5 CONDITIONS PREVAILING AT SITE OF WORKS

The Contractor's attention is drawn to his obligation to satisfy himself, before submitting his Tender, as to the conditions prevailing at the Site of Works and its surroundings and relevant sections of the General Specification for Civil Engineering Works.

#### **101.6 PRIVATE LANDS**

The Contractor shall not enter upon or occupy with men, tools, or materials of any nature, any lands other than the working areas shown on the Drawings, except after consent shall have been received by him from the proper parties and a certified copy of such consent shall have been furnished to the Engineer. Any rentals or damages paid for occupying private lands shall be at the Contractor's expense.

#### **101.7 EXISTING SERVICES**

In the course of works, the Contractor will encounter within the limits of the working areas and in the vicinity, miscellaneous above ground and underground services such as drains, pipes, cables, telephone and electric poles and lines, water supply and similar existing services. The Contractor's attention is directed to the provisions of Clause 101.12.4 of the General Specification with regard to such existing services.

#### **101.8 ACCESS ROADS**

#### **101.8.1** Temporary access roads

The necessity of construction of Access Roads and/or temporary roads may arise, in which case such temporary roads shall be subject to the provisions of Clause 101.12.3 of the General Specification for Civil Engineering Works, and shall be executed at the contractor responsibility and expenses in coordination with the concerned Authorities and according to the Engineer's requirements.

#### 101.9 PROGRAM AND MONITORING

It is a primary requirement of the Employer that a comprehensive knowledge of the status of progress to date, predicted progress, costs and cash flow forecasts is available at all times. The Contractor shall be responsible of the requisite information and shall be responsible for programming the Works, preparation of cash flow estimates and measuring and reporting the progress of the works in an approved format. Progress measurements and reporting shall be executed in a timely and efficient manner. The Contractor shall program the Works, monitor progress and generate cost reports and cash flow projections by using a recognised industry standard approved P.C. based Project Management software package.

The Contractor's master program and cash flow estimates and subsequent updates shall, as a minimum, detail the sequence of procurement, installing, testing and commissioning, and handing over for each of the works items including each item described in the Bill of Quantities.

At least 21 days prior to taking possession of any portion of the Site and starting of work, the Contractor shall submit a detailed construction program for that portion of the Site. The detailed construction program shall be to a level to adequately identify the intended sequence of working on each individual item of work. The minimum level of detail shall not be less than that needed to identify each individual payment item included in the Bill of Quantities.

The Engineer's obligation to measure the Works shall be dependent on the Work being programmed and progress being monitored and reported in accordance with the requirements of the Contract.

#### **101.10 LIST OF ABBREVIATIONS**

In the Contract Documents, the following abbreviations have been employed:

uPVC D.I.	- Unplasticized Polyvinyl Chloride - Ductile Iron
H.D.P.E.	- High-Density Polyethylene
R.C.	- Reinforced Concrete
C.I.	- Cast Iron
G.S.	- General Specification
C.O.C.	- Conditions of Contract
B.O.Q.	- Bill of Quantity
PN	- Nominal Pressure
DN	- Nominal Diameter
ID	- Inner Diameter
OD	- Outer Diameter
DN ID OD	- Nominal Diameter - Inner Diameter - Outer Diameter

#### **101.11 OR EQUAL CLAUSE**

Wherever reference to Standard Specifications, such as British Standards are made, they shall not be construed to restrict materials to British products. Materials from other scheduled countries will be considered provided that the producer of the material certifies its conformity to the appropriate Standard Specification.

Similarly whenever a material or article required is specified or shown in the plans by using the name of the proprietary product or of a particular manufacturer or vendor, any material or article which will perform adequately the duties imposed by the general design will be considered equal and satisfactory provided the material or article so proposed is of equal substance and function in the Engineer's opinion. It shall not be purchased or installed without his written approval.

#### **101.12 GOVERNMENT REGULATIONS**

The Contractor shall comply with all provisions of the rules, regulations and orders of Government and Municipal agencies, such as the Public Works Department, Electricity of LEBANON, and Telecommunications Authority.

The Contractor shall co-operate with the Employer in promptly providing any information that may be required by such governmental agencies. It shall be the obligation of the Contractor to keep himself informed of these governmental rules, regulations, and orders and the Contractor shall make the requirements of this article a part of any sub-contract he may enter into.

#### **101.13 FACILITIES FOR THE ENGINEER'S REPRESENTATIVE**

Replace the text of section 101.22 of Volume 3 - Technical Specifications - Part 1 - General Requirements with the following:

The Contractor shall not be required to provide any office or temporary space for the Engineer.

#### 101.14 ACCESS TO WORK

The Engineer and his duly appointed representatives and the Employer or his representatives or agents may at any time and for any purpose whatsoever enter into and upon the work and the premises used by the Contractor. The Contractor shall provide free, proper, and safe facilities therefore.

#### 101.15 SURVEY AND SETTING OUT

All levels used for construction shall be referred to the National Height Datum. The Contractor shall be responsible for obtaining the location and values of the permanent bench Marks. In cases where such bench Marks do not exist, a site datum shall be agreed with the Engineer.

Prior to the commencement of the work the Engineer shall approve all plans showing benchmarks, limits of plot and auxiliary baselines. The Contractor, under the supervision of the Engineer, shall set out onsite and erect appropriate permanent markers where instructed by the Engineer.

The Contractor shall employ an experienced licensed Surveyor for the duration of the Contract. He shall furnish the Engineer with a duly signed map showing the various centerlines, baselines, reference points permitting the renewal of markers and boundaries of parcels and blocks, if destroyed. Before starting and during earthwork on the site, the Contractor shall set out a net of square coordinates at distances not exceeding 10 m in each direction. A peg shall be driven at each intersection and at other relevant points, and levels of peg tops and of ground at the same spot shall be measured.

The levels of the ground and the levels and dimensions of existing features shown on the Drawings are not guaranteed to be correct.

Wherever dimensions or levels are marked on the Drawings, such dimensions or levels shall take precedence over dimensions scaled from the Drawings. Where no dimensions or levels are shown on the Drawings, instructions shall be obtained from the Engineer. Large scale drawings shall be taken in preference to drawings of smaller scale.

#### **101.16 NOTICE BOARDS**

The Contractor shall provide and erect sign boards at the sites (Refer to Annex 1 of this volume) where works are being executed, giving information to the public on the Project and the Employer and further details as will be prescribed by the Employer. The location and number of the sign boards at the sites will be indicated by the Engineer. The Contractor shall maintain, alter, move and adapt the sign boards from time to time as instructed by the Engineer. The display of any named Subcontractors or any other information associated with the Works shall be to the approval of the Engineer.

#### **101.17 MANUFACTURE'S CERTIFICATES**

The Contractor shall furnish the Engineer with a manufacture's certificate confirming compliance to the specification in respect of all items of equipment.

The original and one copy of the manufacturer's certificate shall be delivered to the Engineer not later than 14 days prior to the intended date of delivery of the Item to site.

#### 101.18 PRECAUTIONS AGAINST CONTAMINATION OF THE WORK

The Contractor shall at all times take every possible precaution against contamination of the works. The site and all permanent and temporary works shall be kept in a clean, tidy and sanitary condition. The Contractor shall at all times take measures to avoid contamination of the existing water courses and drains by petrol, oil or other harmful materials.

#### **101.19 ACCESS TO PROPERTIES**

The Contractor shall not disrupt any private or public access way without first providing alternative arrangements.

#### **101.20 TOPOGRAPHIC SURVEY**

Where the Contractor gets the approval of the Engineer to execute a topographical survey, mapping shall be at 1:200 with contour lines at an interval of 1 meter. A ground profile along the centerline of the pipe route shall be provided and shall be at the same scale of the construction drawings relative to the contract.

The extent of mapping shall be the width of roads or dual carriage ways up to the property lines on either side of the public land, or one meter from the edge of road whichever is nearer to the road centerline.

In open areas and along water courses the mapping corridor shall be 20 meters. The mapping shall be supplied on film plotted from digital data.

All control points and heights shall be related to the National Height Datum in meters. Station Descriptions with distances to reference objects and a list of coordinates and heights shall be submitted to the Engineer.

Permanent bench marks shall be constructed from steel pins, road nails or painted marks on existing stable features. A minimum of two site bench marks shall be established on existing stable features.

All man-made hand detail features, road edges, kerbs, existing manholes, inspection covers, culverts, and underground service pipeline shall be surveyed in their true position and shown by conventional symbols. The detection of the existing services will be paid separately and must be approved by the Engineer.

Although any surveyor chosen by the Contractor for executing the topographical works must be approved by the Engineer, the responsibility remains on the Contractor to satisfy the Engineer by the accuracy of the survey.

#### **101.21 DRAWINGS AND DOCUMENTS**

All drawings and documents submitted by the Contractor shall have been checked, signed and be ready for issue and shall bear the title of the drawing, the scale, the date, the Contract number and name, the document number complying with an approved numbering system, the name and references of the Contractor, the name of the Employer and the Engineer, the date of approval by the Contractor and the signature of the person responsible for approval.

Unless otherwise specified the Contractor shall allow a minimum of 15 days for approval of drawings and documents by the Engineer.

#### 101.22 MEASUREMENT AND PAYMENT

Unless otherwise provided for in the B.O.Q, all costs incurred in complying with the requirements of this Division 101 shall be deemed to be included by the Contractor in his unit rates in Bill of Quantities and shall not be paid for separately.

PART 2

## **CIVIL WORKS**

#### TABLE OF CONTENTS

201	CONCRETE WORKS	1
201.	CENERAL	1
201.1	LIFE SPAN OF CONCRETE STRUCTURE	1
201.1.1	CODES AND STANDADDS	1
201.1.2	SOIL DADAMETEDS	1
201.2	SOIL I ARAMETERS MATEDIAL C	1
201.5		1
201.3.1	DEINEODOEMENT	1
201.3.2	KEINFOKUENIENI MINIMUM COVED OF DEINFODCEMENT	2
201.3.3	MINIMUM COVER OF REINFORCEMENT	2
201.3.4	ADMIXTUDES	2
201.5.5		2
202.	TIPELINES AND FIFE WORK	2
202.1	I KENCH EACAVATION DACKEH I INC OF DIDE TDENCHES	2
202.2	BACKFILLING OF FIPE I KENCHES	3
202.3	PIPELINES AND MATERIALS	3
202.3.1	SPECIAL REQUIREMENTS	4
202.3.1.1	MANUFACTURER'S CERTIFICATE	4
202.3.1.2	SPECIAL TESTS	4
202.3.1.3	MANUFACTURER'S INSTRUCTIONS	4
202.3.1.4	MARKING	4
202.3.1.5	SAMPLES AND STORAGE OF MATERIALS	4
202.3.1.6	FLANGES	5
202.3.1.7	MECHANICAL COUPLINGS	5
202.3.1.8	MATERIALS FOR THE ASSEMBLY OF FLEXIBLE JOINTS	5
202.3.2	WORKMANSHIP: OPERATIONS	5
202.3.3	SEQUENCE OF CONSTRUCTION	6
202.3.4	DUCTILE IRON PIPES	7
202.3.4.1	GENERAL	7
202.3.4.2	JOINTS	7
202.3.4.3	LUBRICANT PASTE	7
202.3.4.4	CONNECTING PIECES	8
202.3.4.5	PIPES INTERNAL PROTECTION (INCLUDING WELDED FLANGED PIPES)	8
202.3.4.6	PIPES EXTERNAL PROTECTION (INCLUDING WELDED FLANGED PIPES)	8
202.3.4.7	CONNECTING PIECES INTERNAL AND EXTERNAL PROTECTION	8
202.3.5	POLYETHYLENE (PE) PIPES (HDPE)	8
202.4	WARNING TAPES	9
202.5	MANHOLES	9
202.6	CHAMBER COVERS AND SURFACE BOXES	9
202.7	STEP IRONS FOR VALVE CHAMBERS	10
202.8	TEMPORARY AND/OR PERMANENT RESTORATION OF PAVED ROADS	10
202.9	REMARKS	10
203.	RESERVOIR HYDRAULIC ACCESSORIES	10
203.1	WATER METERS	10
203.2	DRAINAGE INSTALLATION	10
203.3	PIPING AND ACCESSORIES	10
204.	SHOP DRAWINGS, AS-BUILT DRAWINGS	11

#### **201. CONCRETE WORKS**

#### 201.1 GENERAL

#### 201.1.1 Life Span of Concrete Structure

New works are to be designed for a life of 60 years.

#### 201.1.2 Codes and Standards

Complementary or new design shall as far as possible be carried out in compliance with relevant International Standards such as:

- BS Standards.
- ACI and Uniform Building code.
- BAEL 1992
- AFPS 90

or equivalent standards

#### 201.2 SOIL PARAMETERS

The Contractor shall carry out soil investigations to satisfy himself with the prevailing soil conditions for all sites.

#### 201.3 MATERIALS

#### 201.3.1 Grades of Concrete

The minimum grades of concrete for the various structures are given as follows:

Grade	Component
C30	Reinforced concrete for Reservoirs (400 Kg cement/cu.m)
C30	Reinforced concrete for Buildings and Structures (350 Kg cement/cu.m)
C25	Reinforced concrete for thrust blocks (350 Kg cement/cu.m)
C20	Mass concrete and Blinding concrete (250 Kg cement/cu.m)

Reinforced and mass concrete must be vibrated. Cement used for structures in contact with wastewater and buried surfaces in contact with underground water shall be sulfate resisting Portland cement (BS 4027). Cement for all other structures shall be ordinary or/and rapid hardening Portland cement (BS12).

Admixtures and mix design of the different Grades of concrete shall be submitted for approval prior to commencing the work.

#### 201.3.2 Reinforcement

All reinforcing steels shall be Type 2 High Yield Bars and comply with the requirement of BS 8110 and shall have a specified characteristic strength of 420 N/mm<sup>2</sup>.

Dowel bars and stirrups shall be Mild Steel grade 25, fy =  $250 \text{ N/mm}^2$ .

Lap lengths shall be 50 diameters. Mechanical bending for  $\phi \ge 12$  mm is required.

#### 201.3.3 Minimum Cover of Reinforcement

The concrete cover for all steel bars including stirrups shall not be less than 40 mm in structures where concrete surfaces are in contact with water.

Where concrete surfaces are in contact with soil, the cover of reinforcement shall not be less than 35 mm.

The cover of reinforcement in external surfaces of structures, and all elements of buildings shall not be less than 30 mm.

Formwork for all concrete surfaces in contact with water and/or soil and internal surface (walls and ceilings) of technical rooms shall be of form panels (marine plywood or metallic formwork) in order to obtain a regular and smooth finish.

#### 201.3.4 Classes of Exposure and Crack Width

External and internal walls, columns and beams are to be considered as subject to severe exposure as defined in Sub-Clasuse 3.3.4 of BS 8110.

The faces of structures in contact with ground shall also be considered as subject to severe exposure.

Concrete surfaces in contact with water are designed for a maximum crack width of 0.2 mm.

#### 201.3.5 Admixtures

Admixtures (retarders, mass waterproofing, silica fume, ...) are to be added to concrete in contact with liquid. Technical sheets and the mix design of concrete shall be submitted for approval.

#### **202. PIPELINES AND PIPEWORK**

#### 202.1 TRENCH EXCAVATION

Excavation for pipelines shall be carried out in accordance with Sub-Section 201.3.2 of the General Specifications. During the pipelaying, jointing, testing of pipes and backfilling, the trench shall be completely dry. The trench shall be as per trench details included in the contract drawings.

The Contractor shall excavate the trenches without damaging existing pipes, cables and any other structure. In this respect, the Contractor shall excavate the necessary depth or change the route in order to avoid damaging the pipes, cables and culverts that cross the roads.

In case the modification of the pipe depth or route is impossible, the Contractor shall, after the approval of the Engineer, undertake all the necessary works including excavation, fill and concrete works, etc... to modify the culvert in a way to maintain the passing section of the culvert. The cost of these works, after getting the approval of the Engineer, should be measured as concrete works (according to concrete works item).

The Contractor shall clear away within the same day, all excavated material arising from trenches and headings on asphalted roads as the work proceeds, and shall keep these roads free from any accumulations and clear in a good condition, to the satisfaction of the Engineer.

In addition to Sub-Section 201.3.2 of the General Specifications, Earthwork shall not be classified in accordance with the hardness of the excavated material, all excavation should be classified as common excavation and the Contractor shall take the sole responsibility for his assessment of excavated material and conditions. He should also use all suitable materials in the permanent construction required under the contract.

In addition to all the above, the excavated material arising from trenches executed on main roads should be removed from site, transported to disposal areas approved by the Engineer, all that at the contractor expenses without any extra cost, and the trenches on main roads should be backfilled with imported clean granular material.

#### 202.2 BACKFILLING OF PIPE TRENCHES

Backfilling shall be carried out in accordance with the Ministry of Public Works decree No. 13495 dated 5/11/98 (Refer to Annex 1 of this volume) and in accordance with related general specifications of Volume 3.

In case of ambiguities or discrepancies between the content of the above mentioned decree and the general specifications, the decree shall prevail.

All pipes shall be placed in granular material (fine coarse) bedding and surround if the pipeline is above water table, and in gravel bedding and surround if the pipeline is below water table.

Backfilling of pipes trenches on main roads should be executed using imported clean granular material and should be compacted by layers of 30cm thick each.

a) Material unsuitable for filling:

Shall mean material other than suitable material and unless accepted by the Engineer shall include:

- Material from swamp, marshes, or bogs and solid containing more than 12% organic matter when tested in accordance with Test 8 of BS 1377, and which occurs below the top soil layer.
- Clay-based materials of liquid limit exceeding 40 and/or plasticity index exceeding 10 as and if directed by the Engineer,
- Boulders.
- Maximum granular diameter > 5 cm.

#### 202.3 PIPELINES AND MATERIALS

As specified in the BOQ, ductile iron (DI) as well as HDPE pipes shall be used.

Moreover, the materials used shall comply with the requirements of Section 101.9 of the General Specifications. Any unsuitable material not satisfying the specifications shall be rejected by the Engineer, removed from the Site and replaced by the Contractor at his own expense.

#### 202.3.1 SPECIAL REQUIREMENTS

#### 202.3.1.1 Manufacturer's Certificate

Materials shall be supplied with certificates, in respect of each delivery, stating that products comply with and have been factory tested in accordance with the specified Standards.

#### 202.3.1.2 Special Tests

Whenever required by the Engineer, the Contractor shall supply and transport to an approved testing laboratory samples of materials selected by the Engineer. The number of samples shall not be less than 0.5% of total supplied, with at least one from each class, diameter and manufacturer. Failure of any sample shall be followed by a second and if necessary a third test from the same batch. A third test failure will result in all material from that manufacturer being rejected and replaced by material from a different manufacturer, subject to approval by the Engineer, after satisfactory testing. Laboratory test reports in an approved form shall be provided.

#### 202.3.1.3 Manufacturer's Instructions

The Contractor shall observe the manufacturer's written instructions and recommendation in respect of handling, protection, stacking, storage, laying, fitting, cutting, repair of the products and materials as applicable.

#### 202.3.1.4 Marking

Unless otherwise specified in the relevant standard, products shall have legibly cast, stamped or indelibly painted on, the following marks, as appropriate:

- The manufacturer's name, initials and identification mark.
- Nominal diameter.
- Class designation.
- Initials and number of relevant Standard.
- Length of pipe if shorter than the standard length.
- Angle of bends in degrees.
- The date of manufacture.

#### 202.3.1.5 Samples and storage of materials

Where required by the Engineer, the Contractor shall submit to the Engineer for approval samples of pipes, fittings and materials prior to procurement.

The Contractor shall store pipes, fittings and other materials only at places approved by the Engineer and shall at all times provide adequate supervision and watchmen to prevent theft or damage. Any loss or damage incurred will be the Contractor's responsibility.

Pipes shall not be stacked higher than recommended by the manufacturer. The area on which the pipes are to be stacked shall be free draining, the grass or other vegetation shall be kept cut and suitable timber or cradles shall be provided on which the pipes shall be laid. End stops to all stacks shall be provided.

Fittings and valves shall not be stacked more than one tier high and they shall be supported off the ground by suitable timbers.

Air valves, rubber joint rings, gaskets, bolts and similar fittings and materials shall be kept in approved locked premises and such fittings and materials shall not be distributed to the trench side until immediately prior to laying, fitting, jointing or assembly thereof. All rubber joint rings and gaskets must be stored in a cool damp location and all fittings and materials shall at all times be stored in the shade under cover and protected from the weather to the satisfaction of the Engineer.

202.3.1.6 Flanges

Unless otherwise specified, flanges shall be faced and drilled to conform to the dimensions specified in BS 4504. Flanges shall be compatible with the pressure rating of the adjacent pipework but not less than 16 bars. Bolts, nuts, and washers (two washers per bolt) shall be to BS 4504 Clause 5. No bolt shall project more than two full threads beyond its nut after tightening. In no circumstances shall be shortening of excessively long bolts by cutting be allowed.

Gaskets shall comply with BS 4865 and BS 2494 Type W.

Flanges shall be painted with two coats of epoxy resin paint.

202.3.1.7 Mechanical Couplings

Unless otherwise specified or shown on the Drawings, pipes and fittings shall be supplied with flexible joints.

Mechanical couplings shall be of the Dresser, Viking Johnson type without a center register.

#### 202.3.1.8 Materials for the assembly of flexible joints

Lubricant shall be of a kind not conductive to the growth of bacteria and shall have no deleterious effects on either the joint rings or pipes. Lubricants for water supply shall not impart to water taste, colour, or any effect known to be injurious to health.

#### 202.3.2 WORKMANSHIP: OPERATIONS

- 1) Manufacturer's recommendations on handling, repairing, laying, jointing, anchoring, testing and other works for pipes and fittings shall be strictly followed.
- 2) The Contractor shall use cranes, hoists or forklifts as directed by the Engineer. The Contractor shall use hooks, spreader beams, ropes, band or wire slings etc. as recommended by the manufacturer for each type of pipe and as approved by the Engineer.
- 3) The Contractor shall stack pipes on a level surface. Pipes shall not rest on sockets or flanges and end pipes in the bottom row shall be securely chocked. Heights of stacks shall be in accordance with the manufacturer's instructions.
- 4) The Contractor shall handle material with care to avoid damage whenever moved by hand, forklifts or hoists.
- 5) The Contractor shall provide safe storage for all material. The interior of pipes, fittings etc. shall be kept free from dirt and foreign matter. The Contractor shall provide shade for materials as required by manufacturers' instructions and recommendations and to the Engineer's approval.

- 6) Pipe Cutting: The Contractor shall use hacksaws, manually operated wheel cutter or pipe cutting machine in accordance with manufacturers' instructions. If, in the opinion of the Engineer, special precautions are required to eliminate airborne particles, the Contractor shall use methods and equipment as directed by the Engineer. The Contractor shall prepare ends according to type of joint used and follow manufacturers' recommendations. The Contractor shall take care not to damage linings. The Contractor shall repair on site minor damage if so permitted by the Engineer.
- 7) The Contractor shall repair damaged coatings, sheathings or linings in accordance with the Specification and the manufacturer's instructions. The Contractor shall use material compatible with that originally used. Repairs shall be approved by the Engineer before incorporating the materials into the works.

#### 202.3.3 SEQUENCE OF CONSTRUCTION

The Contractor shall adhere to the sequence of construction as set out below unless a justified request for modification is approved by the Engineer at least two weeks prior to commencement of work on the affected section of the network:

- 1) Stake out pipe alignments
- 2) Clear and grade the right of way (wherever required)
- 3) Carry out surveys, including trial pits if necessary, along the alignments to verify the location, depth, size and type of existing utilities.
- 4) Prepare and submit for approval composite Shop Drawings for all utilities showing alignment, ground elevation, trench invert elevation, pipe size, class and length, station and size of fittings, valves as applicable manholes, inlets, appurtenances and structures to be demolished and reinstated (kerbstone, rails, culverts, etc.). Cross sections showing location and inverts of existing pipes and those proposed shall be prepared. Pipes, structures and other utilities to be removed or relocated shall be indicated on the Shop Drawings.
- 5) Relocate, demolish and reinstate existing services and utilities interfering with pipeline alignments.
- 6) Remove pavement layers, excavate trenches and place bedding as required
- 7) Lay and join pipes, fittings, appurtenances, manholes, etc.
- 8) Place primary backfill material
- 9) Perform hydrostatic testing
- 10) Complete connections to existing services and curb/gutter inlets as required
- 11) Place final backfill
- 12) Restore or reinstate surfaces and structures as required
- 13) Carry out final surface works road surfacing curb stone, backing walls, sidewalk paving, etc.
- 14) Dispose of surplus materials.

#### 202.3.4 DUCTILE IRON PIPES

202.3.4.1 General

- Ductile iron pipes for raw and potable water pipelines shall be of Class K9 pipes in conformance to BS EN 545-2002. Pipes shall be to pressure rating suitable for the condition of service as denoted on the drawings and not inferior to class K9. All ductile iron pipes and fittings to be supplied under this Specification shall be obtained from an approved manufacturer having an ISO9001-2000 TOTAL QUALITY ASSURANCE system based on the latest version of the ISO9001 standard.
- 2) Spigot and socket ended pipe joints shall be used for straight runs and adjacent to elbows or fittings. These joints shall be provided with rubber gaskets, and external thrust blocks at elbows or fittings. Anchored joints shall be the push-in, self anchored type. Concrete thrust blocks are not required for anchored joints. The Contractor shall submit calculations verifying the number of restrained joints required noting that pipe pressure testing will be made when pipes are partially backfilled.
- 3) Prior to the ordering of pipe and fittings materials, the Contractor shall carry out his own calculations of the surge, the maximum allowable pressure and the Test Pressures, using approved parameters to ensure safety of the proposed system under worst working conditions, all to the approval of the Engineer. If the Contractor's approved calculations show that the resulting pipe classes needed are higher than the original Contract Documents, then the Engineer shall instruct the Contractor to adopt them; but if lower classes are needed, then the Contract classes shall prevail.
- 4) Flanges shall be provided in accordance with BS EN 1092-1:2002.
- 5) Factory protection for pipes shall be as follows:
  - Internally: cement lined to BS EN 545:2002 with ordinary Portland cement to BS EN 197-1:2000.
  - Externally: metallic zinc shall be applied in accordance with BS EN 545:2002 either hot applied coal tar material to BS 4164:2002 or bitumen to BS 3416:1991, minimum thickness 150 microns.
- 6) Factory protection for fittings shall be as follows:

Coated internally and externally by dipping, or other method, using hot applied coal tar based material to BS 4164:2002 or hot applied bitumen to BS 3416:1991, Type 1, grade D, minimum thickness 250 microns.

#### 202.3.4.2 Joints

Joints of Ductile Iron Pipes and Fittings shall be of the Push in automatic standard type and any axial forces shall be taken by thrust and anchor blocks, where necessary and as shown on drawings.

#### 202.3.4.3 Lubricant paste

The lubricant paste shall be a mixing of Vaseline, non soluble in accordance with French standard AFNOR T90 M DOC8. The quantities used in the assembly joints shall be as per manufacturer recommendation. The pipes and fittings manufacturer shall supply this paste.

202.3.4.4 Connecting pieces

All connecting pieces i.e. flexible coupling, flange adaptors, dismantling joint shall be made of ductile iron and shall be supplied from the same pipes and fittings manufacturer.

202.3.4.5 Pipes internal protection (including welded flanged pipes)

Pipes shall be internally lined with sulphate resisting blast furnace slag cement applied by a centrifugal process. The cement mortar lining shall be in accordance with the European Standard EN 545-2002 & with the International Standard ISO 4179-1985 with the thickness given in the following table:

	Thickness of mortar	
	Nominal mean value	Tolerance
	(mm)	(mm)
80 - 300	3.5	-1.5
350 - 600	5	-2
700 - 1200	6	-2.5
1400 - 2000	9	-3

202.3.4.6 Pipes external protection (including welded flanged pipes)

Pipes shall be externally coated with:

- A metallic zinc coating in accordance with the European Standard EN545 2002 and the International Standard ISO 8179 Part 1-1995. The quantity of zinc shall not be less than 200 g/m2.
- A bituminous varnish or equivalent anticorrosive paint which shall be applied over the zinc coating in accordance with the European Standard EN545-2002 and the International Standard ISO 8179 Part 1-1995, with a minimum thickness of 150 microns.

202.3.4.7 Connecting pieces internal and external protection

The connecting pieces (flexible couplings, flange adaptors, dismantling joint) shall be internally and externally protected with a powder epoxy coating having a minimum thickness of 150 microns or with a Rilsan nylon coating having a minimum thickness of 200 microns.

#### 202.3.5 POLYETHYLENE (PE) PIPES (HDPE)

Pipes and fittings shall be manufactured in accordance with DIN 8074/8075 or AWWA C906-99. Pipes shall be supplied straight with straight ends suitable for heat fusion, class 16 kg/cm<sup>2</sup>.

HDPE pipes shall be PE100 for distribution lines and PE80 for service connections.

Materials used shall have a minimum hydrostatic design basis of 1600 psi according to AWWA C906-99 Table 1.

Manufacturers shall provide certification that stress regression testing has been performed on the pipe products. Materials shall also meet elevated temperature requirements as given in Table 2 AWWA C906:99.

Fittings shall be manufactured in accordance with AWWA C906-99, extruded or injection moulded suitable for the class of pipe required.

Joints for pipes and fittings shall be made by heat fusion and in strict accordance with the pipe manufacturer's recommendations. Joints shall have a tensile strength equal to that of the pipe. Fusion temperature, interface pressure, alignment and cooling time shall be according to the manufacturer's recommendations.

Where HDPE pipes are to be used for potable water supplies, PE compounds in pipes and fittings shall contain no toxic chemicals that can migrate into the water. PE compounds shall be tested and certified suitable for potable water by an accredited testing agency as approved by the Engineer. Tests shall be undertaken in accordance with requirements no less restrictive than those in NSF Standard No. 14 (1976), Sections 3 and 4. The seal and mark of the testing laboratory shall be included on pipes and fittings.

#### 202.4 WARNING TAPES

Warning tapes shall be placed on well compacted Backfill at 450mm below the finished level and directly above the center-line of the pipeline.

Warning tapes shall be made of pigmented low density polyethylene and aluminium foil in a bright colour or other approved material not less than 250 mm wide and 0.15 mm thick. When laid, the tapes shall provide a continuous band detectable with a metal detector if the pipe itself is not detectable. The tapes shall be continuously and alternatively labeled in Arabic and English.

Where possible, tapes shall also be laid above ducts and concrete protection slabs as directed by the Engineer.

#### 202.5 MANHOLES

Manholes shall be constructed as specified in Sub-Sections 202.11.2, 202.14.2 and 202.14.5 of the General Specifications and according to the dimensions specified in the BOQ and the related drawings.

Steel Ladders shall be manufactured in accordance with BS 4211:2005, mild steel, galvanized to BS EN ISO 1461:1999 with 200 grams of zinc per square metre.

All concrete faces in contact with the soil shall receive a waterproofing treatment consisting of two layers of brush-applied bituminous paint, in accordance with Sub-Section 213.2.1 of the General Specifications

#### 202.6 CHAMBER COVERS AND SURFACE BOXES

Covers and frames shall be manufactured from ductile iron in accordance with BS EN 124:1994, non-rock, locking and solid tops. The wording on covers shall indicate the nature of the network (water supply). Grades of covers shall be Grade A, heavy duty test load 40 tons

Manhole covers shall be of a circular pattern unless otherwise indicated on the Drawings. Frames shall be provided with openings for fixing bolts for solid frame embedment into manhole concrete necks. Covers and frames shall be coated with a bitumen based compound to BS 3416:1991 with a minimum thickness of 200 microns.

#### 202.7 STEP IRONS FOR VALVE CHAMBERS

Step Irons shall be manufactured in accordance with BS EN 13101: 2002.

#### 202.8 TEMPORARY AND/OR PERMANENT RESTORATION OF PAVED ROADS

In all paved roads, trenches shall be refilled and compacted to the underside of the original road surface.

A sub-base and base layers shall be laid and compacted and shall be carried out in accordance with the Ministry of Public Works decree No. 13495 dated 5/11/98 (Refer to Annex 1 of this volume) and in accordance with related general specifications of Volume 3.

In case of ambiguities or discrepancies between the content of the above mentioned decree and the general specifications, the decree shall prevail.

For main roads subject to a permit from the Ministry of Public Works and Transport, the Contractor, at his own expenses and sole responsibility, should deal to obtain and receive this permit, and the asphalt reinstatement works should be carried out in accordance with the specifications and conditions (if any) of the permit.

As for narrow roads not exceeding 3m width, the asphalt reinstatement should be executed to cover the entire width of the road.

#### 202.9 REMARKS

The Contractor shall lay pipes on one side of the streams and on one side of the roads (even if this is not shown of the drawings) and if possible outside the carriageway in order to avoid damaging the roads. The Contractor shall coordinate with the Administration and the Engineer and the relevant Authorities in order to obtain official authorization prior to any construction work.

#### 203. RESERVOIR HYDRAULIC ACCESSORIES

#### **203.1 WATER METERS**

Unless otherwise stated, all water meters shall be mechanical type.

#### 203.2 DRAINAGE INSTALLATION

Drainage works for the reservoirs and valve chambers shall include but not be limited to: drain outlets, floor drains, clean outs, gully traps, above and below ground pipeworks and fittings, drain, overflow, and rainwater installations from roofs, reservoirs, and surfaces inside and outside the reservoir site as shown on the drawings, diagrams, and as per the specifications.

#### 203.3 PIPING AND ACCESSORIES

- All valves and hydraulic accessories shall have flanged and or mechanical joints.
- All valves shall be coated internally and externally with epoxy (150 microns).
- The installation of piping and valves is deemed to include all the necessary miscellaneous hydraulic accessories required for the assembly of the complete system such as flanges, gaskets, coupling, adaptors, tees, bends, pipe supports, nuts and bolts, etc...
- All pressure reducing valves shall be supplied with a strainer installed before the valve.

#### 204. SHOP DRAWINGS, AS-BUILT DRAWINGS

Shop Drawings and all necessary material technical specification shall be submitted to the Engineer for approval at least 21 days before starting of the work.

As-built drawings shall be prepared and submitted successively during the execution of works and shall be also submitted completely to the Engineer for approval one month maximum after the completion of the work. It is the duty of the Contractor to undertake all the Engineer's recommendations, modifications and corrections at his own expense until complete satisfaction of the Engineer.

All the modifications to the design drawings coming out during execution of the works, or after ordering the relating materials (especially for pumping stations building dimensions) should be done by the contractor and approved by the Engineer).

د<u>.</u> فادي جورج قمير

**ANNEX 1** 

Width (2 meters min)		
<b>REPUBLIC OF LEBANON</b> MINISTRY OF ENERGY AND WATER	*	الجمهورية اللبنانية وزارة الطاقة والمياه
PROJECT NAME:		اسم المشروع:
Funding:		التمويل:
CONSULTANT:		الاستشاري:
CONTRACTOR:		المتعهد:
COMMENCEMENT OF WORKS: TIME FOR COMPLETION:		تاريخ المباشرة بالعمل: مدة التنفيذ:

Variable

Font: Helvetica, capitalized lower case, uniform size (3% of width) Text layout: upper half in bold Colors: background light yellow; CDR text in dark blue; all other text in black Logos multicolor: maximum size: 10% of width

# مرسوم رقم ۹۵ ۲۳۴

تحديد دقائق تطبيق وتنفيذ المرسوم الاشتراعي رقم ٦٨ تاريخ ٨٣/٩/٩ (تنظيم أشغال الحفر لمد خطوط الخدمات العامة في الطرق وبراحاتها)

يرسم ما يأتي: المادة الأولى – مع مراعاة أحكام المادتين الرابعة والخامسة من المرسوم الاشتراعي رقم ٦٨ تاريخ ٨٣/٩/٩ (تنظيم أشغال الحفر لمد خط الخدمات العامة في الطرق وبراحاتها) تطبق عند ردم اشغال الحفر المواصفات والشروط التالية:

أولا: في طبقة الإساس granular base coarse (T.V) : تردم بسماكة ٣٠ سم على طبقتين تحت طبقة الاسفلت على أن تتكون كل طبقة من مواد صلبة مكسرة خالية من المواد الدلغانية صلبة مكسرة خالية من المواد الدلغانية (clay) وتتضمن المواصفات التالية: – معادل رملي لا يقل عن ٤٠% – تدرج ضمن حدود المواصفات المطلوبة في دفتر الشروط.

#### ثانيا: المواد الصالحة للردم:

تعتبر مواد صالحة للردم Suitable material المواد ذات المواصفات التالية:

L.L = Max 40% P.T = Max 10%

على ألا تحتوي على حجارة او مواد صلبة يزيد حجمها عن <sup>0</sup> سم.

تردم هذه المواد على طبقات بسماكة
 ۲۰ سم وحتى عمق ۲۰ سم ابتداء من طبقة
 ۱لاساس وحتى الوصول الى كثافة ۹۰%
 بروكتور معدل.

من ٦٠ سم وما دون ذلك تردم المواد
 الصالحة بسماكة ٣٠ سم وحتى الوصول الى
 كثافة ٩٠% بروكتور معدل.

ثالثا فلش الطبقة الاسفلتية

تفلش الطبقة الاسفلتية فوق طبقة الاساس على الشكل التالي:

نفس سماكة الزفت الموجود على الطرق على الا يقل عن سماكة ٩ سم للطرق (الدولية والرئيسية والثانوية) وعلى ألا يقل عن سماكة ٤.٥ سم للطرق المحلية والداخلية.

رابعا: في حال عدم توفر الردميات المنصوص عنها في البند ثانيا يتم الردم بواسطة ردميات (sraoc esab bus) على ان يتضمن المواصفات التالية:

معادل رملي لا يقل عن ٤٠%
 التآكل (A.L) لا يقل عن ٤٠%
 حد اللدونة (P.I) % ٩.٤ Nam P.I
 لا يزيد حجم الحجارة او المواد

الصلبة عن ٥ سم.

يتم الردم بسماكة ٢٠ سم حتى عمق
 ٦٠ سم ابتداء من طبقة الاساس حتى الوصول
 الى كثافة ٩٥% بروكتور معدل.

من مق ٦٠ سم وما دون ذلك يتم
 الردم بسماكة ٣٠ سم وحتى الوصول الى
 كثافة ٣٠% بروكتور معدل.

 ـ تدرج ضمن حدود المواصفات المطلوبة في دفتر الشروط.

المادة ٢ ـ يبلغ هذا المرسوم من يلزم ويعمل به فور نشره في الجريدة الرسمية. بعبدا في ٥ تشرين الثاني ١٩٩٨ الامضاء: الياس الهراوي صدر عن رئيس الجمهورية رئيس مجلس الوزراء الامضاء: رفيق الحريري وزير الاشغال العامة الامضاء: على حراجلي وزير الشروية بالوكالة